

QUALITY NEEDLES PVT. LTD. NOIDA (U.P.) INDIA

DRILLED- END TAPER BLUNT POINT NEEDLES

EXAMPLE OF NEEDLE CODE

DRN135 49 157 84 ARS

1 SHAPE

D - 3/8 Circle
H - 1/2 Circle

2 POINT

RN - Taper blunt point

3 ANGLE OF CURVATURE

135° - (3/8 Circle)
165° - (1/2 Circle)
180° - (1/2 Circle)

4 LENGTH

Length of needle
(in mm)

20	48
22	49
24	50
25	52
26	55
28	58
30	59
35	60
36	63
38	65
40	70
42	80
45	90

5 WIRE SIZE

Wire dia. of needle in
hundredths of mm.

43	86
46	88
48	92
51	100
56	108
58	112
61	120
66	127
71	130
74	140
81	157
84	

8 RIBBED BODY

R - Ribbed body

9 SILICONISED

S - Siliconised

7 GRADE OF STEEL

A - AISI 420
B - Custom 455 (max. 1.27mm)
D - AISI 302

6 HOLE SIZE

Diameter of drilled hole
in hundredths of mm.

20	51
21	53
23	55
25	56
27	59
28	61
30	63
32	65
33	69
36	70
40	73
42	79
43	84
44	85
46	90
47	93
48	103
49	105

